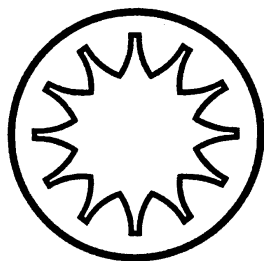
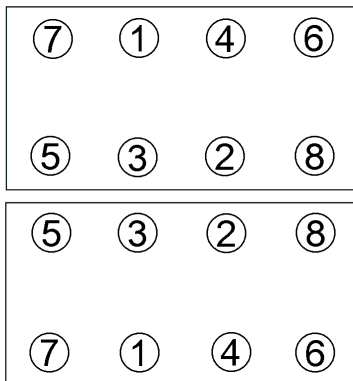


Anziehvorschrift Zylinderkopf**Tightening Instructions for Cylinder Head****Instructions de serrage pour culasse****Prescripciones de apriete para culatas****245.670**passend für / suitable for
adaptable à / adaptable a**Das Original**Schraubenkopf / Head shape Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete
Tête de vis / Cabeza de tornillo586.360
M 12x1,5x175

| | |
|---|------------------------------|
| Anziehen/ Tightening/ Serrage/ Apriete | 35 Nm 70 Nm 90° 90° |
|---|------------------------------|

Zeichenerklärung / Explanations / Explication / Explicacion

| | | | | |
|---|---|------------------------------|--------------------------------|---------------------------------------|
| | neue Zylinderkopf-schrauben verwenden | use new cylinder head bolts | utiliser des vis neuves | emplar tornillos nuevos |
| * | Warmlauf (80°C) | warm up time (80°C) | chauffage (80°C) | calentamiento (80°C) |
| | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt | deserrer et serrer vis par vis | aflojar y apretar tornillo a tornillo |
| ● | Setzzeit | relaxation time | durée de tassement | tiempo de espera |
| ➤ | Drehwinkel | torque angle | angle de serrage | ángulo de giro |

Motortyp / Engine type / Type de moteur / Tipo de motor

3,0 TDI 1,69 mm links/left

Mot. CVUA, CVUB, CVUC, DEHA

235/240/250 KW (320/326/340 PS)

A6, A6 allroad, A7, SQ5

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